

Name of Faculty : W
Semester : 3r
Subject : W
Lesson Plan Duration : 14

Week	
	Practical Day
1 st	1
	2
2 nd	1
	2
3 rd	1
	2
4 th	1
	2
5 th	1
	2
6 th	1
	2
7 th	1
	2
8 th	1
	2
9 th	1

	2
10 th	1
	2
11 th	1
	2
12 th	1
	2
13 th	1
	2
14 th	1
	2
15 th	1
	2

Workshop Staff Discipline : Workshop (Mech.)

rd

Welding Workshop

5 Weeks (From July 2018 to Nov 2018)

Practical
Topic
Job 1. Introduction to welding and Preparing gas welding joint in vertical/Horizontal position joining M.S. Plate
Job 2. Exercise on gas cutting of mild steel plate with oxy-acetylene gas torch.
Job 1. Preparing gas welding joint in vertical/Horizontal position joining M.S. Plate
Job 2. Exercise on gas cutting of mild steel plate with oxy-acetylene gas torch.
Job 1. Preparing gas welding joint in vertical/Horizontal position joining M.S. Plate (Practical Revision/viva).
Job 2. Exercise on gas cutting of mild steel plate with oxy-acetylene gas torch (Practical Revision/viva).
Job 1. Preparing gas welding joint in vertical/Horizontal position joining M.S. Plate
Job 2. Exercise on gas cutting of mild steel plate with oxy-acetylene gas torch.
Job 3. Exercise on gas welding of cast iron and brass part or component.
Job 4. Exercise on preparation of T Joint by arc welding (200 mm x 6 mm Flats)
Job 3. Exercise on gas welding of cast iron and brass part or component.
Job 4. Exercise on preparation of T Joint by arc welding (200 mm x 6 mm Flats)
Job 3. Exercise on gas welding of cast iron and brass part or Component (Practical Revision/viva).
Job 4. Exercise on preparation of T Joint by arc welding (200 mm x 6 mm Flats) (Practical Revision/viva).
Job 3. Exercise on gas welding of cast iron and brass part or component.
Job 4. Exercise on preparation of T Joint by arc welding (200 mm x 6 mm Flats)
Job 5. Exercise on spot welding/seam welding (any utility item)

Job 6. Exercise on MIG and TIG welding
Job 5. Exercise on spot welding/seam welding (any utility item)
Job 6. Exercise on MIG and TIG welding
Job 5. Exercise on spot welding/seam welding (any utility item)
Job 6. Exercise on MIG and TIG welding
Job 5. Exercise on spot welding/seam welding (any utility item)
Job 6. Exercise on MIG and TIG welding
Job 7 Exercise on arc welding pipe joint MS.
(Practical Revision/viva).
Job 7 Exercise on arc welding pipe joint MS.
(Practical Revision/viva).
Job 7 Exercise on arc welding pipe joint MS.
(Practical Revision/viva).

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Week	
	Practical Day
1 st	1
	2
2 nd	1
	2
3 rd	1
	2
4 th	1
	2
5 th	1
	2
6 th	1
	2
7 th	1
8 th	1
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9 th	1
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10 th	1
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11 th	1
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12 th	1
	2
13 th	1
	2
14 th	1
	2
15 th	1
	2

Name of Faculty : Workshop Staff Discipline : Workshop (Mech)
 Semester : 3rd
 Subject : Foundry Shop
 Lesson Plan Duration : 15 Weeks (From July 2018 to Nov 2018)

Wee	Practical	
	Practical Day	Topic
1 st	1	Job 1. Preparation of mould with solid pattern on floor.
	2	Job 2. Preparation of floor mould of solid pattern using cope.
2 nd	1	Job 1. Preparation of mould with solid pattern on floor.
	2	Job 2. Preparation of floor mould of solid pattern using cope.
3 rd	1	Job 1. Preparation of mould with solid pattern on floor.
	2	Job 2. Preparation of floor mould of solid pattern using cope.
4 th	1	Job 1. Preparation of mould with solid pattern on floor.
	2	Job 2. Preparation of floor mould of solid pattern using cope.
5 th	1	Job 3. Preparation of floor mould of split pattern in cope and drag of moulding box.
	2	Job Continued
6 th	1	Job 3. Preparation of floor mould of split pattern in cope and drag of moulding box.
	2	Job Continued
7 th	1	Job 3. Preparation of floor mould of split pattern in cope and drag of moulding box.
8 th	1	Job 3. Preparation of floor mould of split pattern in cope and drag of moulding box.
	2	Job Continued
9 th	1	Job 4. Moulding and casting of a solid pattern of aluminum
	2	Job 5. Preparing a mould of step pulley and also preparing core for the same.
10 th	1	Job 4. Moulding and casting of a solid pattern of aluminum
	2	Job 5. Preparing a mould of step pulley and also preparing core for the same.

11 th	1	Job 4. Moulding and casting of a solid pattern of aluminum
	2	Job 5. Preparing a mould of step pulley and also preparing core for the same.
12 th	1	Job 4. Moulding and casting of a solid pattern of aluminum
	2	Job 5. Preparing a mould of step pulley and also preparing core for the same.
13 th	1	Testing of moisture contents and strength of moulding sand.
	2	Testing of moisture contents and strength of moulding sand.
14 th	1	Testing of moisture contents and strength of moulding sand.
	2	Testing of moisture contents and strength of moulding sand.
15 th	1	A visit to cast iron foundry should be arranged to have first hand knowledge of cast iron melting pouring and casting.
	2	A visit to cast iron foundry should be arranged to have first hand knowledge of cast iron melting pouring and casting.

